

CALIBRATION LABORATORIES

NVLAP LAB CODE 200487-0

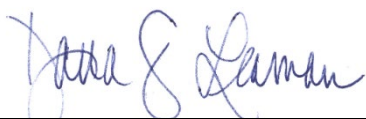
SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

<p>S. Himmelstein and Company 2490 Pembroke Avenue Hoffman Estates, IL 60169-2011 Mr. Steven E. Tvetter Phone: 847-843-3300 Fax: 847-843-8488 E-mail: stvetter@himmelstein.com URL: http://www.himmelstein.com</p>	<p>Fields of Calibration Electromagnetics - DC/LOW Frequency Mechanical Time and Frequency</p> <p>This laboratory is compliant to ANSI/NC SL Z540-1-1994; Part 1. (NVLAP Code: 20/A01)</p>
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CALIBRATION AND MEASUREMENT CAPABILITIES (CMC)^{Notes 1,2}

Measured Parameter or Device Calibrated	Range	Expanded Uncertainty ^{Note 3,7}	Remarks
ELECTROMAGNETICS - DC/LOW FREQUENCY			
DC RESISTANCE and CURRENT (20/E05)			
DC Current	4 mA to 20 mA	0.026 % F.S.	Himmelstein 700 with DCIA module
DC VOLTAGE (20/E06)			
DC Voltage	4.4 mV/V F.S	0.005 % F.S.	Himmelstein 700 with DCSA module
	2 mV/V F.S	0.038 % F.S.	Himmelstein 700 with ACUA module
	1 V F.S	0.0082 % F.S.	Himmelstein 700 with DCVA module
	2 V F.S	0.0065 % F.S.	
	5 V F.S	0.0060 % F.S.	
10 V F.S	0.0059 % F.S.		
MECHANICAL			
SPEED INDICATORS (20/M14)			
	900 RPM to 2000 RPM > 2000 RPM to 5000 RPM > 5000 RPM to 10 000 RPM	1 RPM 2 RPM 3 RPM	Shaft Speed

2024-08-27 through 2025-09-30
Effective dates


For the National Voluntary Laboratory Accreditation Program


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TORQUE (20/M15)			
Torque – Calibration of Torque Devices	0.624 lbf-in to 24 lbf-in F.S	0.032 % F.S.	Lever Arms & Deadweight
	25 lbf-in to 200 lbf-in F.S	0.032 % F.S.	
	201 lbf-in to 2000 lbf-in F.S	0.026 % F.S.	
	2001 lbf-in to 20 000 lbf-in F.S	0.029 % F.S.	
	20 001 lbf-in to 200 000 lbf-in F.S	0.017 % F.S.	
	200 001 lbf-in to 375 000 lbf-in F.S	0.087 % F.S.	
	375 001 lbf-in to 4 000 000 lbf-in F.S	0.081 % F.S.	Lever Arm & Load Cell
TIME and FREQUENCY			
FREQUENCY DISSEMINATION (20/F01)			
Frequency	60 kHz F.S	0.0023 % F.S.	Himmelstein 700 with CTUA module
END			

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Notes

Note 1: A Calibration and Measurement Capability (CMC) is a description of the best result of a calibration or measurement (result with the smallest uncertainty of measurement) that is available to the laboratory's customers under normal conditions, when performing more or less routine calibrations of nearly ideal measurement standards or instruments. The CMC is described in the laboratory's scope of accreditation by: the measurement parameter/device being calibrated, the measurement range, the uncertainty associated with that range (see note 3), and remarks on additional parameters, if applicable.

Note 2: Calibration and Measurement Capabilities are traceable to the national measurement standards of the U.S. or to the national measurement standards of other countries and are thus traceable to the internationally accepted representation of the appropriate SI (Système International) unit.

Note 3: The uncertainty associated with a measurement in a CMC is an expanded uncertainty with a level of confidence of approximately 95 %, typically using a coverage factor of $k = 2$. However, laboratories may report a coverage factor different than $k = 2$ to achieve the 95 % level of confidence. Units for the measurand and its uncertainty are to match. Exceptions to this occur when marketplace practice employs mixed units, such as when the artifact to be measured is labeled in non-SI units and the uncertainty is given in SI units (Example: 5 lb weight with uncertainty given in mg).

Note 3a: The uncertainty of a specific calibration by the laboratory may be greater than the uncertainty in the CMC due to the condition and behavior of the customer's device and specific circumstances of the calibration. The uncertainties quoted do not include possible effects on the calibrated device of transportation, long term stability, or intended use.

Note 3b: As the CMC represents the best measurement results achievable under normal conditions, the accredited calibration laboratory shall not report smaller uncertainty of measurement than that given in a CMC for calibrations or measurements covered by that CMC.

Note 3c: As described in Note 1, CMCs cover calibrations and measurements that are available to the laboratory's customers under *normal conditions*. However, the laboratory may have the capability to offer special tests, employing special conditions, which yield calibration or measurement results with lower uncertainties. Such special tests are not covered by the CMCs and are outside the laboratory's scope of accreditation. In this case, NVLAP requirements for the labeling, on calibration reports, of results outside the laboratory's scope of accreditation apply. These requirements are set out in Annex A.5 of NIST Handbook 150, Procedures and General Requirements.

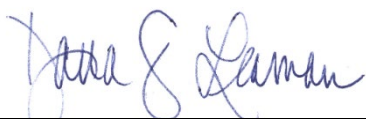
Note 4: Uncertainties associated with field service calibration may be greater as they incorporate on-site environmental contributions, transportation effects, or other factors that affect the measurements. (This note applies only if marked in the body of the scope.)

Note 5: Uncertainty values listed with percent (%) are percent of reading or generated value unless otherwise noted.

Note 6: NVLAP accreditation is the formal recognition of specific calibration capabilities. Neither NVLAP nor NIST guarantee the accuracy of individual calibrations made by accredited laboratories.

Note 7: % F.S. is the percent full scale of the device under test (DUT) and not the full scale of the scope range. To calculate best uncertainty for a device, find the range the DUT full scale value is in. The uncertainty would be the percent F.S. shown for that range applied to the DUT. An example would be a 0 lbf-in to 10 000 lbf-in DUT torque cell would have a lowest possible uncertainty of 2.6 lbf-in.

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